

Compound 48/80 trihydrochloride

sc-200736



The Power is Question

Material Safety Data Sheet

Hazard Alert Code
Key:

EXTREME

HIGH

MODERATE

LOW

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

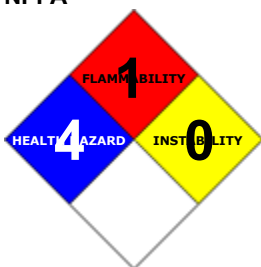
PRODUCT NAME

Compound 48/80 trihydrochloride

STATEMENT OF HAZARDOUS NATURE

CONSIDERED A HAZARDOUS SUBSTANCE ACCORDING TO OSHA 29 CFR 1910.1200.

NFPA



SUPPLIER

Santa Cruz Biotechnology, Inc.
2145 Delaware Avenue
Santa Cruz, California 95060
800.457.3801 or 831.457.3800

EMERGENCY

ChemWatch
Within the US & Canada: 877-715-9305
Outside the US & Canada: +800 2436 2255
(1-800-CHEMCALL) or call +613 9573 3112

SYNONYMS

C32H46N3O3 3HCl, "N-methyl-p-methoxyphenethylamine with formaldehyde (condensation product)", 4880, "Compound 48 80"

Section 2 - HAZARDS IDENTIFICATION

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability:	1		
Toxicity:	3		
Body Contact:	3		Min/Nil=0 Low=1 Moderate=2 High=3 Extreme=4
Reactivity:	1		
Chronic:	2		

CANADIAN WHMIS SYMBOLS



EMERGENCY OVERVIEW

RISK

May cause SENSITISATION by inhalation and skin contact.

Toxic by inhalation, in contact with skin and if swallowed.

Cumulative effects may result following exposure*.

* (limited evidence).

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

■ Toxic effects may result from the accidental ingestion of the material; animal experiments indicate that ingestion of less than 40 gram may be fatal or may produce serious damage to the health of the individual.

■ Phenethylamines produce effects similar to amphetamines. They excite the nervous system, causing shortness of breath, cough, narrowing of the airways and throat spasms. Muscle involvement may cause twitches, spasticity and seizures. There may also be headache, dizziness, confusion, a feeling of warmth, nausea, vomiting, diarrhoea, and difficulty in urination. Blood measure may be altered and there may be irregular heart rhythms.

EYE

■ Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result. The material may produce foreign body irritation in certain individuals.

SKIN

■ Skin contact with the material may produce toxic effects; systemic effects may result following absorption.

■ The material is not thought to be a skin irritant (as classified by EC Directives using animal models). Abrasive damage however, may result from prolonged exposures. Good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.

■ Open cuts, abraded or irritated skin should not be exposed to this material.

■ Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

INHALED

■ Inhalation of dusts, generated by the material, during the course of normal handling, may produce toxic effects.

■ The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of dusts, or fumes, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress.

■ Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.

If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.

CHRONIC HEALTH EFFECTS

■ Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.

Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis; caused by particles less than 0.5 micron penetrating and remaining in the lung. Prime symptom is breathlessness; lung shadows show on X-ray.

Chronic exposure to phenethylamines excite the central nervous system and induce tolerance; in extreme cases they produce amphetamine-like responses including personality changes, compulsive and stereotyped behaviour and may induce psychosis with auditory and visual hallucinations and paranoid delusions.

When administered by inhalation, formaldehyde induced squamous cell carcinomas of the nasal cavity in rats of both sexes. Although excess occurrence of a number of cancers has been reported in humans, the evidence for a possible involvement of formaldehyde is strongest for nasal and nasopharyngeal cancer. The occurrence of these cancers showed an exposure-response gradient in more than one study, but the numbers of exposed cases were often small and some studies did not show excesses. In humans, formaldehyde exposure has been associated with cancers of the lung, nasopharynx and oropharynx and nasal passages.

Several investigations have concluded that specific respiratory sensitisation occurs based on positive bronchial provocation tests amongst formaldehyde-exposed workers. These studies have been criticised for methodological reasons. One large study however revealed that 5% of persons exposed to formaldehyde and had asthma-like symptoms met the study criteria for formaldehyde-induced asthma; this included a positive response on a bronchial provocation test with 2.5 mg/m³ formaldehyde. Although differential individual sensitivity has been established, the mechanism for this increased sensitivity is unknown.

There is limited evidence that formaldehyde has any adverse effect on reproduction or development in humans. An investigation of reproductive function in female workers exposed to formaldehyde in the garment industry, revealed an increased incidence of menstrual disorders, inflammatory disease of the reproductive tract, sterility, anaemia, and low birth weights amongst off-spring.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
Compound 48/80 trihydrochloride	94724-12-6	>98
condensation product of		
p-methoxy-N-methylphenethylamine	4091-50-3	
formaldehyde	50-00-0	

Section 4 - FIRST AID MEASURES

SWALLOWED

- IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.
 - For advice, contact a Poisons Information Centre or a doctor.
 - Urgent hospital treatment is likely to be needed.
 - In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.
 - If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the MSDS should be provided. Further action will be the responsibility of the medical specialist.
 - If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the MSDS.
- Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:
- INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- NOTE: Wear a protective glove when inducing vomiting by mechanical means.

EYE

If this product comes in contact with the eyes:

- Immediately hold eyelids apart and flush the eye continuously with running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
- Transport to hospital or doctor without delay.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

If skin or hair contact occurs:

- Quickly but gently, wipe material off skin with a dry, clean cloth.
- Immediately remove all contaminated clothing, including footwear.
- Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.
- Transport to hospital, or doctor.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor, without delay.

NOTES TO PHYSICIAN

- Treat symptomatically.
- for poisons (where specific treatment regime is absent):

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- Monitor and treat, where necessary, for pulmonary oedema .
- Monitor and treat, where necessary, for shock.
- Anticipate seizures .
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994.

Section 5 - FIRE FIGHTING MEASURES

Vapour Pressure (mmHG):	Negligible
Upper Explosive Limit (%):	Not available.
Specific Gravity (water=1):	Not available
Lower Explosive Limit (%):	Not available

EXTINGUISHING MEDIA

- Water spray or fog.
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Use fire fighting procedures suitable for surrounding area.
- Do not approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

When any large container (including road and rail tankers) is involved in a fire, consider evacuation by 800 metres in all directions.

GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS

- Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) - according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions.
- Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions).
- Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited - particles exceeding this limit will generally not form flammable dust clouds.; once initiated, however, larger particles up to 1400 microns diameter will contribute to the propagation of an explosion.
- In the same way as gases and vapours, dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the "Minimum Explosible Concentration", MEC)
- When processed with flammable liquids/vapors/mists, ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will increase the rate of explosion pressure rise and the Minimum Ignition Energy (the minimum amount of energy required to ignite dust clouds - MIE) will be lower than the pure dust in air mixture. The Lower Explosive Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the vapors/mists or dusts
- A dust explosion may release of large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people.
- Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large scale explosions have resulted from chain reactions of this type.
- Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport.

- Build-up of electrostatic charge may be prevented by bonding and grounding.
- Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.
- All movable parts coming in contact with this material should have a speed of less than 1-meter/sec
- A sudden release of statically charged materials from storage or process equipment, particularly at elevated temperatures and/ or pressure, may result in ignition especially in the absence of an apparent ignition source
- One important effect of the particulate nature of powders is that the surface area and surface structure (and often moisture content) can vary widely from sample to sample, depending of how the powder was manufactured and handled; this means that it is virtually impossible to use flammability data published in the literature for dusts (in contrast to that published for gases and vapours).
- Autoignition temperatures are often quoted for dust clouds (minimum ignition temperature (MIT)) and dust layers (layer ignition temperature (LIT)); LIT generally falls as the thickness of the layer increases.

Combustion products include: carbon monoxide (CO), carbon dioxide (CO₂), nitrogen oxides (NO_x), other pyrolysis products typical of burning organic material.

May emit poisonous fumes.

FIRE INCOMPATIBILITY

- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Clean up waste regularly and abnormal spills immediately.
- Avoid breathing dust and contact with skin and eyes.
- Wear protective clothing, gloves, safety glasses and dust respirator.
- Use dry clean up procedures and avoid generating dust.
- Vacuum up or sweep up. NOTE: Vacuum cleaner must be fitted with an exhaust micro filter (HEPA type) (consider explosion-proof machines designed to be grounded during storage and use).
- Dampen with water to prevent dusting before sweeping.
- Place in suitable containers for disposal.

MAJOR SPILLS

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Stop leak if safe to do so.
- Contain spill with sand, earth or vermiculite.
- Collect recoverable product into labelled containers for recycling.
- Neutralise/decontaminate residue (see Section 13 for specific agent).
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- If contamination of drains or waterways occurs, advise emergency services.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- DO NOT allow material to contact humans, exposed food or food utensils.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
- Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions)
- Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.

- Establish good housekeeping practices.
- Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.
- Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to overhead and hidden horizontal surfaces to minimise the probability of a "secondary" explosion. According to NFPA Standard 654, dust layers 1/32 in.(0.8 mm) thick can be sufficient to warrant immediate cleaning of the area.
- Do not use air hoses for cleaning.
- Minimise dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical disposal area. Vacuums with explosion-proof motors should be used.
- Control sources of static electricity. Dusts or their packages may accumulate static charges, and static discharge can be a source of ignition.
- Solids handling systems must be designed in accordance with applicable standards (e.g. NFPA including 654 and 77) and other national guidance.
- Do not empty directly into flammable solvents or in the presence of flammable vapors.
- The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems. Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of static charges.

Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.

- Do NOT cut, drill, grind or weld such containers.
- In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.

RECOMMENDED STORAGE METHODS

- Lined metal can, lined metal pail/ can.
- Plastic pail.
- Polyliner drum.
- Packing as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

For low viscosity materials

- Drums and jerricans must be of the non-removable head type.
- Where a can is to be used as an inner package, the can must have a screwed enclosure.

For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):

- Removable head packaging;
- Cans with friction closures and
- low pressure tubes and cartridges

may be used.

-

Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages *.

-

In addition, where inner packagings are glass and contain liquids of packing group I and II there must be sufficient inert absorbent to absorb any spillage *.

-

* unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

All inner and sole packagings for substances that have been assigned to Packaging Groups I or II on the basis of inhalation toxicity criteria, must be hermetically sealed.

STORAGE REQUIREMENTS

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m ³	STEL ppm	STEL mg/m ³	Peak ppm	Peak mg/m ³	TWA F/CC	Notes
US ACGIH Threshold Limit Values (TLV)	formaldehyde (Formaldehyde)					0.3			TLV® Basis: URT & eye irr

The following materials had no OELs on our records

- Compound 48/80: CAS:94724-12-6

- p-methoxy-N-methylphenethylamine: CAS:4091-50-3

PERSONAL PROTECTION



RESPIRATOR

- Type BAX-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

EYE

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

HANDS/FEET

- Wear chemical protective gloves, eg. PVC.
- Wear safety footwear or safety gumboots, eg. Rubber

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

OTHER

- Overalls.
- Eyewash unit.
- Barrier cream.
- Skin cleansing cream.

ENGINEERING CONTROLS

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly.

The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

- Local exhaust ventilation is required where solids are handled as powders or crystals; even when particulates are relatively large, a certain proportion will be powdered by mutual friction.
- Exhaust ventilation should be designed to prevent accumulation and recirculation of particulates in the workplace.
- If in spite of local exhaust an adverse concentration of the substance in air could occur, respiratory protection should be considered.

Such protection might consist of:

- (a): particle dust respirators, if necessary, combined with an absorption cartridge;
- (b): filter respirators with absorption cartridge or canister of the right type;

(c): fresh-air hoods or masks

- Build-up of electrostatic charge on the dust particle, may be prevented by bonding and grounding.
- Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to efficiently remove the contaminant.

Type of Contaminant:	Air Speed:
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 4-10 m/s (800-2000 f/min) for extraction of crusher dusts generated 2 metres distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL PROPERTIES

Solid.

Mixes with water.

State	Divided solid	Molecular Weight	630.12
Melting Range (°F)	Not available	Viscosity	Not Applicable
Boiling Range (°F)	Not available	Solubility in water (g/L)	Miscible
Flash Point (°F)	Not available	pH (1% solution)	Not available
Decomposition Temp (°F)	Not available.	pH (as supplied)	Not applicable
Autoignition Temp (°F)	Not available	Vapour Pressure (mmHG)	Negligible
Upper Explosive Limit (%)	Not available.	Specific Gravity (water=1)	Not available
Lower Explosive Limit (%)	Not available	Relative Vapour Density (air=1)	>1
Volatile Component (%vol)	Negligible	Evaporation Rate	Not available

Material	Value
FORMALDEHYDE:	
log Kow (Prager 1995):	0.35
log Kow (Sangster 1997):	0.35
log Kow	0-0.35

APPEARANCE

Solid; mixes with water (50 mg/ml)

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

STORAGE INCOMPATIBILITY

■ Formaldehyde:

- is a strong reducing agent
- may polymerise in air unless properly inhibited (usually with methanol up to 15%) and stored at controlled temperatures
- will polymerize with active organic material such as phenol
- reacts violently with strong oxidisers, hydrogen peroxide, potassium permanganate, acrylonitrile, caustics (sodium hydroxide, yielding formic acid and flammable hydrogen), magnesium carbonate, nitromethane, nitrogen oxides (especially at elevated temperatures), peroxyformic acid
- is incompatible with strong acids (hydrochloric acid forms carcinogenic bis(chloromethyl)ether*), amines, ammonia, aniline, bisulfides, gelatin, iodine, magnesite, phenol, some monomers, tannins, salts of copper, iron, silver.
- acid catalysis can produce impurities: methylal, methyl formate

Aqueous solutions of formaldehyde:

- slowly oxidise in air to produce formic acid
- attack carbon steel

Concentrated solutions containing formaldehyde are:

- unstable, both oxidising slowly to form formic acid and polymerising; in dilute aqueous solutions formaldehyde appears as monomeric hydrate (methylene glycol) - the more concentrated the solution the more polyoxymethylene glycol occurs as oligomers and polymers (methanol and amine-containing compounds inhibit polymer formation)
- readily subject to polymerisation, at room temperature, in the presence of air and moisture, to form paraformaldehyde (8-100 units of formaldehyde), a solid mixture of linear polyoxymethylene glycols containing 90-99% formaldehyde; a cyclic trimer, trioxane (CH₂O₃), may also form

Flammable and/or toxic gases are generated by the combination of aldehydes with azo, diazo compounds, dithiocarbamates, nitrides, and strong reducing agents

*The empirical equation may be used to determine the concentration of bis(chloromethyl)ether (BCME) formed by reaction with HCl:

$$\log(\text{BCME})_{\text{ppb}} = -2.25 + 0.67 \log(\text{HCHO})_{\text{ppm}} + 0.77 \log(\text{HCl})_{\text{ppm}}$$

Assume values for formaldehyde, in air, of 1 ppm and for HCl of 5 ppm, resulting BCME concentration, in air, would be 0.02 ppb.

- Avoid reaction with oxidising agents

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

Compound 48/80

TOXICITY AND IRRITATION

- unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

FORMALDEHYDE:

COMPOUND 48/80:

■ Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.

COMPOUND 48/80:

■ Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins.

Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema.

Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.

No significant acute toxicological data identified in literature search.

P-METHOXY-N-METHYLPHENETHYLAMINE:

TOXICITY	IRRITATION
Intravenous (rabbit) LD50: 1.5 mg/kg	Nil Reported
Intravenous (g.pig) LD50: 1.29 mg/kg	

Intravenous (Rat) LD50: 2.4 mg/kg

Intravenous (Guinea pig) LD50: 1.29 mg/kg

Subcutaneous (Mouse) TDLo: 4 mg/kg

Dermal (Rat) TDLo: 0.005 mg/kg

Convulsions, dyspnea, cyanosis, effects on fertility recorded.

TOXICITY

IRRITATION

FORMALDEHYDE:

Oral (woman) LDLo: 108 mg/kg

Skin (human): 0.15 mg/3d-I Mild

Oral (man) TDLo: 643 mg/kg

Skin (rabbit): 2 mg/24H SEVERE

Oral (rat) LD50: 100 mg/kg

Eye (human): 4 ppm/5m

Inhalation (man) TCLo: 0.3 mg/m³

Eye (rabbit): 0.75 mg/24H SEVERE

Inhalation (rat) LC50: 203 mg/m³

Dermal (rabbit) LD50: 270 mg/kg

■ The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

WARNING: This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS.

Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen

[National Toxicology Program: U.S. Dep. of Health & Human Services 2002].

CARCINOGEN

Formaldehyde	International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs	Group	1
Formaldehyde	US EPA Carcinogens Listing	Carcinogenicity	B1
Formaldehyde	US ACGIH Threshold Limit Values (TLV) - Carcinogens	Carcinogen Category	A2
formaldehyde	US - Rhode Island Hazardous Substance List	IARC	
formaldehyde	US - Rhode Island Hazardous Substance List	IARC	C

FORMALDEHYDE	US Environmental Defense Scorecard Recognized Carcinogens	Reference(s)	P65
Formaldehyde	US Air Toxics Hot Spots TSD for Describing Available Cancer Potency Factors	IARC Class	2A
formaldehyde	US - Maine Chemicals of High Concern List	Carcinogen	CA Prop 65; IARC; IRIS; NTP 11th ROC
formaldehyde	Canada - Prince Edward Island Occupational Exposure Limits - Carcinogens	Notes	TLV Basis: upper respiratory tract & eye irritation
Methanal, Methyl aldehyde, Methylene oxide	US NIOSH Recommended Exposure Limits (RELs) - Carcinogens	Notes	Ca See Appendix A

Section 12 - ECOLOGICAL INFORMATION

This material and its container must be disposed of as hazardous waste.

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
p-methoxy-N-methylphenethylamine	No Data Available	No Data Available		
formaldehyde	LOW	LOW	LOW	HIGH

Section 13 - DISPOSAL CONSIDERATIONS

US EPA Waste Number & Descriptions

B. Component Waste Numbers

When formaldehyde is present as a solid waste as a discarded commercial chemical product, off-specification species, as a container residue, or a spill residue, use EPA waste number U122 (waste code T).

Disposal Instructions

All waste must be handled in accordance with local, state and federal regulations.

- Containers may still present a chemical hazard/ danger when empty.
- Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and MSDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. In most instances the supplier of the material should be consulted.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material)
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION

DOT:

Symbols:	None	Hazard class or Division:	6.1
Identification Numbers:	UN2811	PG:	II
Label Codes:	6.1	Special provisions:	IB8, IP2, IP4, T3, TP33
Packaging: Exceptions:	153	Packaging: Non-bulk:	212
Packaging: Exceptions:	153	Quantity limitations: Passenger aircraft/rail:	25 kg
Quantity Limitations: Cargo aircraft only:	100 kg	Vessel stowage: Location:	B
Vessel stowage: Other:	None		
Hazardous materials descriptions and proper shipping names: Toxic solids, organic, n.o.s.			

Air Transport IATA:

ICAO/IATA Class:	6.1	ICAO/IATA Subrisk:	None
UN/ID Number:	2811	Packing Group:	II
Special provisions:	A3		
Cargo Only			
Packing Instructions:	676	Maximum Qty/Pack:	100 kg
Passenger and Cargo		Passenger and Cargo	
Packing Instructions:	669	Maximum Qty/Pack:	25 kg
Passenger and Cargo Limited Quantity		Passenger and Cargo Limited Quantity	
Packing Instructions:	Y644	Maximum Qty/Pack:	1 kg

Shipping name: TOXIC SOLID, ORGANIC, N.O.S. (contains p-methoxy-N-methylphenethylamine)

Maritime Transport IMDG:

IMDG Class:	6.1	IMDG Subrisk:	None
UN Number:	2811	Packing Group:	II
EMS Number:	F-A,S-A	Special provisions:	274
Limited Quantities:	500 g		

Shipping name: TOXIC SOLID, ORGANIC, N.O.S. (contains p-methoxy-N-methylphenethylamine)

Section 15 - REGULATORY INFORMATION



Compound 48/80 (CAS: 94724-12-6) is found on the following regulatory lists;

"Canada List of Prohibited and Restricted Cosmetic Ingredients (The Cosmetic Ingredient ""Hotlist""),"Canada Substances in Products Regulated Under the Food and Drugs Act (F&DA) That Were In Commerce between January 1, 1987 and September 13, 2001 (English),"US - Massachusetts Drinking Water - Secondary Contaminants Maximum Contaminant Levels (MCLs),"US - Utah Secondary Drinking Water Standards - Inorganic Contaminants","WHO Guidelines for Drinking-water Quality - Chemicals for which guideline values have not been established"

Regulations for ingredients

formaldehyde (CAS: 50-00-0,8005-38-7,8006-07-3,8013-13-6,112068-71-0) is found on the following regulatory lists;

"Canada - Alberta Ambient Air Quality Objectives","Canada - Alberta Occupational Exposure Limits","Canada - British Columbia

Occupational Exposure Limits","Canada - Northwest Territories Occupational Exposure Limits (English)","Canada - Nova Scotia Occupational Exposure Limits","Canada - Ontario Occupational Exposure Limits","Canada - Prince Edward Island Occupational Exposure Limits","Canada - Prince Edward Island Occupational Exposure Limits - Carcinogens","Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)","Canada - Saskatchewan Industrial Hazardous Substances","Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits","Canada - Saskatchewan Occupational Health and Safety Regulations - Designated Chemical Substances","Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances","Canada ARET (Accelerated Reduction / Elimination of Toxics) Substance List","Canada CEPA Environmental Registry Substance Lists - List of substances on the DSL that are Inherently Toxic to the Environment (English)","Canada CEPA Environmental Registry Substance Lists - List of substances on the DSL that are Inherently Toxic to the Environment (French)","Canada Domestic Substances List (DSL)","Canada Environmental Protection Act (CEPA) 1999 - Schedule 1 Toxic Substances List","Canada Ingredient Disclosure List (SOR/88-64)","Canada List of Prohibited and Restricted Cosmetic Ingredients (The Cosmetic Ingredient "Hotlist")","Canada National Pollutant Release Inventory (NPRI)","Canada Priority Substances List (PSL1, PSL 2)","Canada Toxicological Index Service - Workplace Hazardous Materials Information System - WHMIS (English)","GESAMP/EHS Composite List - GESAMP Hazard Profiles","IMO IBC Code Chapter 17: Summary of minimum requirements","IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk","International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs","International Chemical Secretariat (ChemSec) SIN List (*Substitute It Now!)","International Council of Chemical Associations (ICCA) - High Production Volume List","OECD List of High Production Volume (HPV) Chemicals","OSPAR National List of Candidates for Substitution - Norway","US - Alaska Limits for Air Contaminants","US - California Air Toxics "Hot Spots" List (Assembly Bill 2588) Substances for Which Emissions Must Be Quantified","US - California Occupational Safety and Health Regulations (CAL/OSHA) - Hazardous Substances List","US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELS)","US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs)","US - California Permissible Exposure Limits for Chemical Contaminants","US - California Proposition 65 - Carcinogens","US - California Proposition 65 - No Significant Risk Levels (NSRLs) for Carcinogens","US - California Toxic Air Contaminant List Category II","US - Connecticut Hazardous Air Pollutants","US - Delaware Pollutant Discharge Requirements - Reportable Quantities","US - Hawaii Air Contaminant Limits","US - Idaho - Acceptable Maximum Peak Concentrations","US - Idaho - Limits for Air Contaminants","US - Louisiana Minimum Emission Rates Toxic Air Pollutants","US - Louisiana Toxic Air Pollutant Ambient Air Standards","US - Maine Chemicals of High Concern List","US - Massachusetts Oil & Hazardous Material List","US - Michigan Exposure Limits for Air Contaminants","US - Minnesota Hazardous Substance List","US - Minnesota Permissible Exposure Limits (PELs)","US - New Jersey Right to Know Hazardous Substances (English)","US - North Dakota Air Pollutants - Guideline Concentrations","US - North Dakota Air Pollutants - Unit Risk Factors","US - Oregon Hazardous Materials","US - Oregon Permissible Exposure Limits (Z-1)","US - Oregon Permissible Exposure Limits (Z-2)","US - Pennsylvania - Hazardous Substance List","US - Rhode Island Hazardous Substance List","US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants","US - Vermont Hazardous Constituents","US - Vermont Hazardous wastes which are Discarded Commercial Chemical Products or Off-Specification Batches of Commercial Chemical Products or Spill Residues of Either","US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants","US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants","US - Washington Dangerous waste constituents list","US - Washington Discarded Chemical Products List - "U" Chemical Products","US - Washington Permissible exposure limits of air contaminants","US - Washington Toxic air pollutants and their ASIL, SQER and de minimis emission values","US - Wisconsin Control of Hazardous Pollutants - Emission Thresholds, Standards and Control Requirements (Hazardous Air Contaminants)","US - Wisconsin Control of Hazardous Pollutants - Substances of Concern for Sources of Incidental Emissions of Hazardous Air Contaminants","US - Wyoming List of Highly Hazardous Chemicals, Toxics and Reactives","US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants","US - Wyoming Toxic and Hazardous Substances Table Z-2 Acceptable ceiling concentration, Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift","US ACGIH Threshold Limit Values (TLV)","US ACGIH Threshold Limit Values (TLV) - Carcinogens","US American Apparel & Footwear Association (AAFA) Restricted Substance List (RSL)","US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)","US ATSDR Priority List of Hazardous Substances","US CAA (Clean Air Act) - HON Rule - Organic HAPs (Hazardous Air Pollutants)","US Clean Air Act - Hazardous Air Pollutants","US Cosmetic Ingredient Review (CIR) Cosmetic ingredients found safe, with qualifications","US CWA (Clean Water Act) - List of Hazardous Substances","US CWA (Clean Water Act) - Reportable Quantities of Designated Hazardous Substances","US Department of Homeland Security Chemical Facility Anti-Terrorism Standards - Chemicals of Interest","US Department of Transportation (DOT) List of Hazardous Substances and Reportable Quantities - Hazardous Substances Other Than Radionuclides","US DOE Temporary Emergency Exposure Limits (TEELs)","US EPA Acute Exposure Guideline Levels (AEGs) - Interim","US EPA Carcinogens Listing","US EPA High Production Volume Program Chemical List","US EPA Master Testing List - Index I Chemicals Listed","US EPCRA Section 313 Chemical List","US FDA Everything Added to Food in the United States (EAFUS)","US FDA Indirect Food Additives: Adhesives and Components of Coatings - Substances for Use as Components of Coatings - Acrylate ester copolymer coating","US FDA Indirect Food Additives: Adhesives and Components of Coatings - Substances for Use Only as Components of Adhesives - Adhesives","US List of Lists - Consolidated List of Chemicals Subject to EPCRA, CERCLA and Section 112(r) of the Clean Air Act","US National Toxicology Program (NTP) 12th Report Part A Known to be Human Carcinogens","US NFPA 45 Fire Protection for Laboratories Using Chemicals - Flammability Characteristics of Common Compressed and Liquefied Gases","US NIOSH Recommended Exposure Limits (RELS)","US OSHA List of Highly Hazardous Chemicals, Toxics and Reactives","US OSHA Permissible Exposure Levels (PELs) - Table Z1","US OSHA Permissible Exposure Levels (PELs) - Table Z2","US Postal Service (USPS) Hazardous Materials Table: Postal Service Mailability Guide","US RCRA (Resource Conservation & Recovery Act) - Hazardous Constituents - Appendix VIII to 40 CFR 261","US RCRA (Resource Conservation & Recovery Act) - List of Hazardous Wastes","US SARA Section 302 Extremely Hazardous Substances","US Spacecraft Maximum Allowable Concentrations (SMACs) for Airborne Contaminants","US Spacecraft Water Exposure Guidelines for Selected Waterborne Contaminants SWEGs","US -Texas Air Monitoring Comparison Values for Evaluating VOCs","US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory","US Toxic Substances Control Act (TSCA) - Premanufacture Notice (PMN) Chemicals","US TSCA Section 5(a)(2) - Significant New Use Rules (SNURs)","US USDA National Organic Program - Synthetic substances allowed for use in organic crop production","USA: Chemical Facility Anti-Terrorism Standards - List Appendix A - 6CFR 27","WHO Guidelines for Drinking-water Quality - Chemicals for which guideline values have not been established"

No data for p-methoxy-N-methylphenethylamine (CAS: , 4091-50-3)

Section 16 - OTHER INFORMATION

LIMITED EVIDENCE

■ Cumulative effects may result following exposure*.

* (limited evidence).

Ingredients with multiple CAS Nos

Ingredient Name	CAS
formaldehyde	50-00-0, 8005-38-7, 8006-07-3, 8013-13-6, 112068-71-0

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

■ For detailed advice on Personal Protective Equipment, refer to the following U.S. Regulations and Standards:

OSHA Standards - 29 CFR:

1910.132 - Personal Protective Equipment - General requirements

1910.133 - Eye and face protection

1910.134 - Respiratory Protection

1910.136 - Occupational foot protection

1910.138 - Hand Protection

Eye and face protection - ANSI Z87.1

Foot protection - ANSI Z41

Respirators must be NIOSH approved.

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