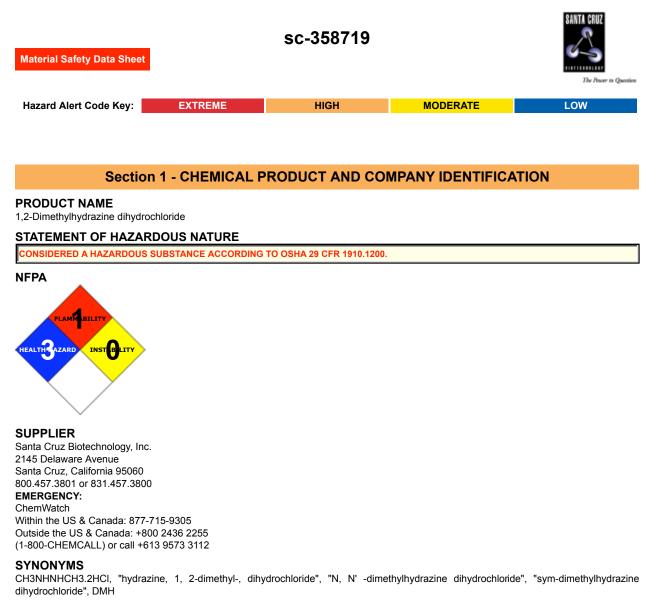
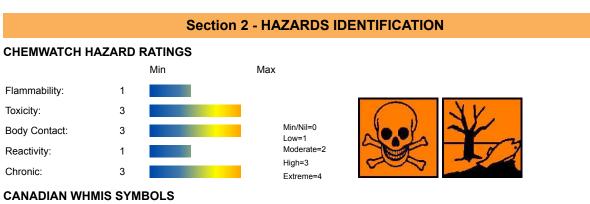
1,2-Dimethylhydrazine dihydrochloride







EMERGENCY OVERVIEW

RISK

Toxic by inhalation, in contact with skin and if swallowed. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

• Toxic effects may result from the accidental ingestion of the material; animal experiments indicate that ingestion of less than 40 gram may be fatal or may produce serious damage to the health of the individual.

■ Hydrazine (and some of its derivatives), is a strong convulsant in laboratory animals and can cause central nervous system (CNS) depression or stimulation. Symptoms of CNS depression may include nonspecific discomfort, giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal. CNS stimulation may produce dyspnea, coughing, bronchospasm, and laryngospasm. Muscular involvement may produce symptoms ranging from fasciculation to spasticity or seizures. Headache, dizziness and confusion may also result as can hyperpyrexia or a sensation of warmth. Other symptoms may include nausea, vomiting, diarrhoea and difficulty in urination. Cardiovascular involvement may produce alterations in blood pressure or arrhythmia.

Pulmonary oedema and cardiovascular collapse also seem to be a feature of acute hydrazine poisonings. Animals that survive for more than a day frequently develop liver necrosis and renal failure. As judged by a few severe poisonings, man reacts like monkey in the sense that liver injury is more severe than kidney failure. Severe hypoglycaemia may develop even earlier than liver necrosis although this is rarely mentioned in the literature.

EYE

Although the material is not thought to be an irritant, direct contact with the eye may cause transient discomfort characterized by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result.

<\p>. SKIN

Skin contact with the material may produce toxic effects; systemic effectsmay result following absorption.

• The material is not thought to be a skin irritant (as classified using animal models). Abrasive damage however, may result from prolonged exposures.

<\p>.

• Open cuts, abraded or irritated skin should not be exposed to this material.

■ Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

INHALED

■ Inhalation of dusts, generated by the material, during the course of normal handling, may produce toxic effects.

• The material is not thought to produce respiratory irritation (as classified using animal models). Nevertheless inhalation of dusts, or fume, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress.

■ Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.

• Symptoms of inhalation of hydrazine (and some of its derivatives), may include nausea and headache. Central nervous system (CNS) excitability may lead to convulsions and, in severe cases, respiratory arrest and death. Several instances of systemic poisoning, by hydrazine, have been reported in humans. These mainly involve the CNS, respiratory system and stomach. CNS stimulation may produce twitching of the extremities, clonic movements, hyperreflexia, convulsions and pyrexia; these may progress to lethargy, ataxia, confusion, coma and hypotension.

Oliguria, haematuria, hyperglycaemia and/ or hypoglycaemia and elevated LFTs are common. Leucocytosis, parasthaesia and peripheral neuropathies may be delayed for several days.

Respiratory (and dermal) exposure may produce deficits in concentration, comprehension, memory, task performance and mood status.

Irritation of the mucous membranes may produce rhinitis, salivation, coughing, choking and dyspnoea.

CHRONIC HEALTH EFFECTS

• There is ample evidence that this material can be regarded as being able to cause cancer in humans based on experiments and other information.

Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

There is some evidence that inhaling this product is more likely to cause a sensitization reaction in some persons compared to the general population.

Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis; caused by particles less than 0.5 micron penetrating and remaining in the lung. .

Mice and hamsters repeatedly administered a 0.001% solution of 1,1-dimethylhydrazine dichloride showed an increase in blood vessel tumours and lung neoplasms. The substance induced cancers of the intestine in rats.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
1,2-dimethylhydrazine dihydrochloride	306-37-6	>98

Section 4 - FIRST AID MEASURES

SWALLOWED

 \cdot IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. \cdot Where Medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:

EYE

■ If this product comes in contact with the eyes: · Immediately hold eyelids apart and flush the eye continuously with running water. · Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.

SKIN

■ If skin or hair contact occurs: • Quickly but gently, wipe material off skin with a dry, clean cloth. • Immediately remove all contaminated clothing, including footwear.

INHALED

· If fumes or combustion products are inhaled remove from contaminated area. · Lay patient down. Keep warm and rested.

NOTES TO PHYSICIAN

Treat symptomatically.

In poisonings involving hydrazine:

Correction of early hypoglycaemia, with large parenteral doses of pyridoxine appears to suppress convulsions and other neurological effects. In man, hydrazine-induced hyperexcitability and coma may respond to massive doses of pyridoxine but there is no evidence that liver necrosis or damage can be prevented or corrected by this antidote.

GOSSELIN, SMITH & HODGE: Clinical Toxicology of Commercial Products, 5 th Ed.

Section 5 - FIRE FIGHTING MEASURES

Vapour Pressure (mmHG):	Negligible
Upper Explosive Limit (%):	Not available.
Specific Gravity (water=1):	Not available
Lower Explosive Limit (%):	Not available

EXTINGUISHING MEDIA

· Water spray or fog.

· Foam.

FIRE FIGHTING

· Alert Emergency Responders and tell them location and nature of hazard.

Wear full body protective clothing with breathing apparatus.

When any large container (including road and rail tankers) is involved in a fire,

consider evacuation by 800 metres in all directions.

GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS

 \cdot Combustible solid which burns but propagates flame with difficulty.

Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust may burn rapidly and fiercely if ignited.

Combustion products include: carbon monoxide (CO), carbon dioxide (CO2), hydrogen chloride, phosgene, nitrogen oxides (NOx), other pyrolysis products typical of burning organic material.

May emit poisonous fumes.

FIRE INCOMPATIBILITY

Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids, chlorine bleaches, pool chlorine etc. as ignition may result.

PERSONAL PROTECTION

Glasses: Chemical goggles. Gloves: Respirator: Particulate

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- \cdot Clean up waste regularly and abnormal spills immediately.
- · Avoid breathing dust and contact with skin and eyes.
- \cdot Wear protective clothing, gloves, safety glasses and dust respirator.
- · Use dry clean up procedures and avoid generating dust.

· Vacuum up or sweep up. NOTE: Vacuum cleaner must be fitted with an exhaust micro filter (HEPA type) (consider explosion-proof machines designed to be grounded during storage and use).

· Dampen with water to prevent dusting before sweeping.

· Place in suitable containers for disposal.

MAJOR SPILLS

· Clear area of personnel and move upwind.

· Alert Emergency Responders and tell them location and nature of hazard.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

· Avoid all personal contact, including inhalation.

· Wear protective clothing when risk of exposure occurs.

Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.

· Do NOT cut, drill, grind or weld such containers.

In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.

RECOMMENDED STORAGE METHODS

· Lined metal can, Lined metal pail/drum

· Plastic pail.

For low viscosity materials

- · Drums and jerricans must be of the non-removable head type.
- · Where a can is to be used as an inner package, the can must have a screwed enclosure.

STORAGE REQUIREMENTS

· Store in original containers.

· Keep containers securely sealed.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA mg/m ³	Notes
US - Oregon Permissible Exposure Limits (Z-3)	1,2-dimethylhydrazine dihydrochloride (Inert or Nuisance Dust: Total dust)	10	(d)
US OSHA Permissible Exposure Levels (PELs) - Table Z3	1,2-dimethylhydrazine dihydrochloride (Inert or Nuisance Dust: (d) Respirable fraction)	5	
US OSHA Permissible Exposure Levels (PELs) - Table Z3	1,2-dimethylhydrazine dihydrochloride (Inert or Nuisance Dust: (d) Total dust)	15	
US - Hawaii Air Contaminant Limits	1,2-dimethylhydrazine dihydrochloride (Particulates not other wise regulated - Total dust)	10	
US - Hawaii Air Contaminant Limits	1,2-dimethylhydrazine dihydrochloride (Particulates not other wise regulated - Respirable fraction)	5	
US - Oregon Permissible Exposure Limits (Z-3)	1,2-dimethylhydrazine dihydrochloride (Inert or Nuisance Dust: Respirable fraction)	5	(d)
US ACGIH Threshold Limit Values (TLV)	1,2-dimethylhydrazine dihydrochloride (Particles (Insoluble or Poorly Soluble) [NOS] Inhalable particles)	10	See Appendix B current TLV/BEI Book
US - California Permissible Exposure Limits for Chemical Contaminants	1,2-dimethylhydrazine dihydrochloride (Particulates not otherwise regulated Respirable fraction)	5	(n)
US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants	1,2-dimethylhydrazine dihydrochloride (Particulates not otherwise regulated Respirable fraction)	5	
US - Michigan Exposure Limits for Air Contaminants	1,2-dimethylhydrazine dihydrochloride (Particulates not otherwise regulated, Respirable dust)	5	
Canada - Prince Edward Island Occupational Exposure Limits	1,2-dimethylhydrazine dihydrochloride (Particles (Insoluble or Poorly Soluble) [NOS] Inhalable particles)	10	See Appendix B current TLV/BEI Book
US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants ENDOELTABLE	1,2-dimethylhydrazine dihydrochloride (Particulates not otherwise regulated (PNOR)(f)- Respirable fraction)	5	

PERSONAL PROTECTION



RESPIRATOR

Particulate Consult your EHS staff for recommendations

EYE

· Safety glasses with side shields

· Chemical goggles.

HANDS/FEET

■ Wear chemical protective gloves, eg. PVC.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:

· frequency and duration of contact,

· chemical resistance of glove material,

· glove thickness and

· dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).

• When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.

· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.

· Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

OTHER

• Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area.

• Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted.

• Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely.

• Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood.

• Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.

ENGINEERING CONTROLS

· Employees exposed to confirmed human carcinogens should be authorized to do so by the employer, and work in a regulated area.

· Work should be undertaken in an isolated system such as a "glove-box". Employees should wash their hands and arms upon completion of the assigned task and before engaging in other activities not associated with the isolated system.

• Within regulated areas, the carcinogen should be stored in sealed containers, or enclosed in a closed system, including piping systems, with any sample ports or openings closed while the carcinogens are contained within.

Open-vessel systems are prohibited.

• Each operation should be provided with continuous local exhaust ventilation so that air movement is always from ordinary work areas to the operation.

• Exhaust air should not be discharged to regulated areas, non-regulated areas or the external environment unless decontaminated. Clean make-up air should be introduced in sufficient volume to maintain correct operation of the local exhaust system.

For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.

• Except for outdoor systems, regulated areas should be maintained under negative pressure (with respect to non-regulated areas).

· Local exhaust ventilation requires make-up air be supplied in equal volumes to replaced air.

· Laboratory hoods must be designed and maintained so as to draw air inward at an average linear face velocity of 150 feet/ min. with a minimum of 125 feet/ min. Design and construction of the fume hood requires that insertion of any portion of the employees body, other than hands and arms, be disallowed.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL PROPERTIES

Solid.

Mixes with water.			
State	Divided solid	Molecular Weight	133.02
Melting Range (°F)	332.6- 336.2 (decomp)	Viscosity	Not Applicable
Boiling Range (°F)	Not applicable	Solubility in water (g/L)	Miscible
Flash Point (°F)	Not available	pH (1% solution)	Not available
Decomposition Temp (°F)	Not Available	pH (as supplied)	Not applicable
Autoignition Temp (°F)	Not available	Vapour Pressure (mmHG)	Negligible
Upper Explosive Limit (%)	Not available.	Specific Gravity (water=1)	Not available
Lower Explosive Limit (%)	Not available	Relative Vapor Density (air=1)	>1
Volatile Component (%vol)	Negligible	Evaporation Rate	Not applicable

APPEARANCE

White, hygroscopic powder; mixes with water, alcohol.

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- \cdot Presence of incompatible materials.
- · Product is considered stable.

STORAGE INCOMPATIBILITY

· Avoid strong bases.

Avoid reaction with oxidizing agents.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

1,2-DIMETHYLHYDRAZINE DIHYDROCHLORIDE

TOXICITY AND IRRITATION

1,2-DIMETHYLHYDRAZINE DIHYDROCHLORIDE:

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY	IRRITATION
Oral (rat) LD50: 100 mg/kg	Nil Reported
Subcutaneous (rat) LD50: 122 mg/kg	
Intraperitoneal (mouse) LD50: 95 mg/kg	
Subcutaneous (mouse) LD50: 25.4 mg/kg	
Subcutaneous (hamster) LD50: 50 mg/kg	
Tumours of the sense organs, vascular tumours, gastrointestinal tumours, colon tumours, liver tumours, angiosarcoma of the liver, somnolence, effects on newborn. Carcinogenic by RTECS criteria.	
CARCINOGEN	

	US Environmental Defense		
1,2-DIMETHYLHYDRAZINE.2HCL	Scorecard Suspected	Reference(s)	CPDB
	Carcinogens		

Section 12 - ECOLOGICAL INFORMATION

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

This material and its container must be disposed of as hazardous waste.

Avoid release to the environment.

Refer to special instructions/ safety data sheets.

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
1,2-dimethylhydrazine dihydrochloride	HIGH		LOW	HIGH

Section 13 - DISPOSAL CONSIDERATIONS

Disposal Instructions

All waste must be handled in accordance with local, state and federal regulations.

Puncture containers to prevent re-use and bury at an authorized landfill.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- · Reduction
- · Reuse
- · Recycling

· Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.

· Recycle wherever possible.

· Consult manufacturer for recycling options or consult Waste Management Authority for disposal if no suitable treatment or disposal facility can be identified.

Section 14 - TRANSPORTATION INFORMATION



DOT: Symbols: None Hazard class or Division: 6.1 Identification Numbers: UN2811 PG: III Label Codes: 6.1 Special provisions: IB8, IP3, T1, TP33 Packaging: Exceptions: 153 Packaging: Non- bulk: 213 Packaging: Exceptions: 153 Quantity limitations: 100 kg Passenger aircraft/rail: Quantity Limitations: Cargo 200 kg Vessel stowage: Location: A aircraft only: Vessel stowage: Other: None Hazardous materials descriptions and proper shipping names: Toxic solids, organic, n.o.s. Air Transport IATA: ICAO/IATA Class: 6.1 ICAO/IATA Subrisk: None UN/ID Number: 2811 Packing Group: III Special provisions: A3 Cargo Only Packing Instructions: 619 Maximum Qty/Pack: 200 kg Passenger and Cargo Passenger and Cargo Packing Instructions: 619 Maximum Qty/Pack: 100 kg Passenger and Cargo Limited Quantity Passenger and Cargo Limited Quantity Packing Instructions: Y619 Maximum Qty/Pack: 10 kg Shipping Name: TOXIC SOLID, ORGANIC, N.O.S. *(CONTAINS 1,2-DIMETHYLHYDRAZINE DIHYDROCHLORIDE)

Maritime Transport IMDG:

IMDG Class: 6.1 IMDG Subrisk: None UN Number: 2811 Packing Group: III EMS Number: F-A , S-A Special provisions: 223 274 Limited Quantities: 5 kg Marine Pollutant: Yes Shipping Name: TOXIC SOLID, ORGANIC, N.O.S.(contains 1,2-dimethylhydrazine dihydrochloride)

Section 15 - REGULATORY INFORMATION

1,2-dimethylhydrazine dihydrochloride (CAS: 306-37-6) is found on the following regulatory lists;

"Canada Non-Domestic Substances List (NDSL)","US Toxic Substances Control Act (TSCA) - Inventory"

Section 16 - OTHER INFORMATION

LIMITED EVIDENCE

- Cumulative effects may result following exposure*.
- Possible respiratory sensitiser*.

Possible cancer-causing agent*.

* (limited evidence).

ND

Substance CAS Suggested codes 1, 2- dimethylhydrazine dihydrochloride 306- 37- 6

Reasonable care has been taken in the preparation of this information, but the author makes no warranty of merchantability or any other warranty, expressed or implied, with respect to this information. The author makes no representations and assumes no liability for any direct, incidental or consequential damages resulting from its use. For additional technical information please call our toxicology department on +800 CHEMCALL.

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references. A list of reference resources used to assist the committee may be found at: www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

This document is copyright. Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH. TEL (+61 3) 9572 4700.

Issue Date: Oct-3-2009

Print Date:Nov-5-2010